

REPAIR SHEET - FRONT INDICATORS REPLACEMENT

REASON:

OPERATOR	WORKSHOP	DATE
REGISTRATION	TIME 0h 30min	COST

REQUIRED TOOLS			SAFETY	
☐ 5mm Open ended wrench	☐	☐	☐ Steel toe-cap shoes	
☐ (or ratchet wrench)	☐	☐	☐ safety gloves	
☐ Phillips head screwdriver	☐	☐	☐	
☐ Double-sided adhesive	☐	☐	☐	
☐	☐	☐	☐	

TOOLS	PROCESS	ASSEMBLY DRAWING	ESTIMATED TIME
1	Front bodywork removal. See method in repair manual n° 34. Front bodywork replacement.		10
	REMARKS		REAL TIME
2	Removal of the turn signals. 1- Using a 5mm wrench, remove the four plastic nuts holding the M3 nylon screws that secure the turn signals with a Phillips screwdriver. 2- The turn signals will be stuck to the front; carefully pull the turn signals, and once detached, pass them through the holes in the front. (The turn signal connectors will not pass through the holes.) 3- Remove the double-sided tape that fixed the turn signal to the front.		5
	REMARKS		REAL TIME
3	Assembly of the turn signals. 1- Place a strip of double-sided tape of the appropriate size on the front so that it does not cover the holes where the screws go through and the hole where the turn signal passes. 2- Insert the turn signal through the hole in the front and align the two nylon screws with their holes, then apply pressure so that the turn signals stick correctly to the front. 3- Screw and tighten the two M3 nylon nuts with the 5mm wrench while holding the screw with the Phillips screwdriver (Do not overtighten).		5
	REMARKS		REAL TIME
4	Front bodywork installation. See method in repair manual n° 34. Front bodywork replacement.		10
	REMARKS		REAL TIME