

REPAIR SHEET - BOX INSTALLATION

REASON:

OPERATOR	WORKSHOP	DATE
REGISTRATION	TIME 0h 4min	COST

TOOLS				SAFETY	
☐	Impact driver	☐		☐	Safety gloves
☐	allen impact driver bit	☐		☐	Safety shoes
☐		☐		☐	
☐		☐		☐	
☐		☐		☐	

	TOOLS	PROCESS	ASSEMBLY DRAWING	ESTIMATED TIME
1		Installation of the box: 1- The installation of the gearbox must be carried out by four operators. All four must lift the gearbox simultaneously, with one person positioned at each corner, and carefully place it in its corresponding position.		1
	REMARKS			REAL TIME
2	Impact driver	Installation of the mounting bolts: 1- Using an impact wrench, install and tighten the four bolts that secure the box.		1
	REMARKS			REAL TIME
3		Connection of the box electrical connectors: 1- Connect all the box electrical connectors, located on the lower part of the box, in the rear area of the vehicle.		2
	REMARKS			REAL TIME