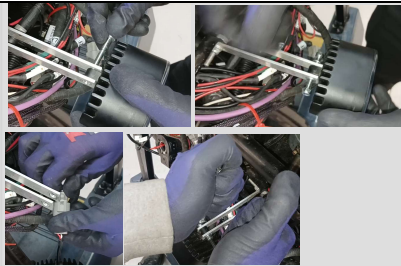


REPAIR SHEET - FRONT HEADLIGHT REPLACEMENT

REASON:

OPERATOR	WORKSHOP	DATE
REGISTRATION	TIME 0h 30min	COST

REQUIRED TOOLS			SAFETY	
☐ 4mm Allen wrench	☐	☐	☐ Steel toe-cap shoes	
☐ 10mm Open-end wrench	☐	☐	☐ Safety gloves	
☐	☐	☐	☐	
☐	☐	☐	☐	
☐	☐	☐	☐	

	TOOLS	PROCESS	ASSEMBLY DRAWING	ESTIMATED TIME
1		Disassembly of the front bodywork. See operations manual n°34. Front bodywork replacement.		10
		REMARKS		REAL TIME
2	10mm Open-ended wrench, 4mm Allen wrench.	Headlight removal. 1- Unplug the front headlight cable. 2- Using a 10mm wrench and a 4mm Allen key, unscrew the bolt that goes through the headlight and its bracket and remove the headlight.		5
		REMARKS		REAL TIME
3	10mm Open-ended wrench, 4mm Allen wrench.	Headlight Assembly. 1- Position the headlight with the larger lens to the left (cables facing down). 2- Pass the screw through the headlight and its two support bars, tighten it with its nut, and connect the front headlight wire. 3- Using a 10mm wrench and a 4mm Allen key, tighten firmly enough so that the headlight stays in place but can still move according to its joint.		5
		REMARKS		REAL TIME
4		Assembly of the front bodywork. See operations manual n°34. Front bodywork replacement.		10
		REMARKS		REAL TIME