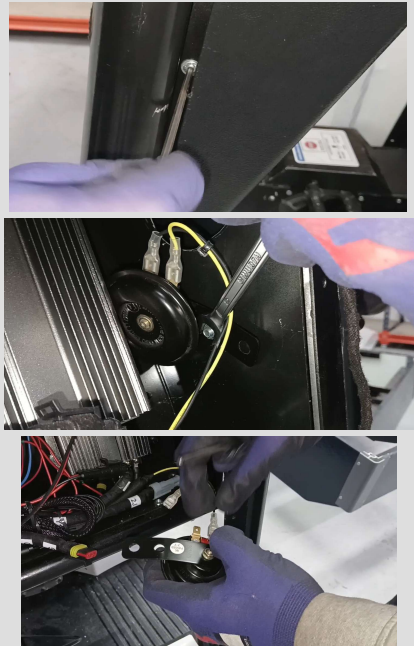
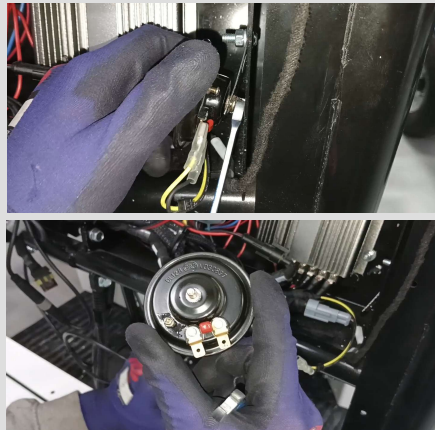


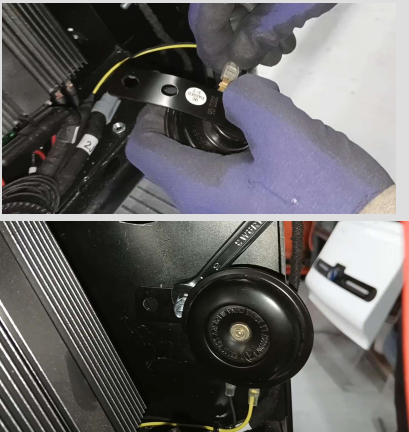
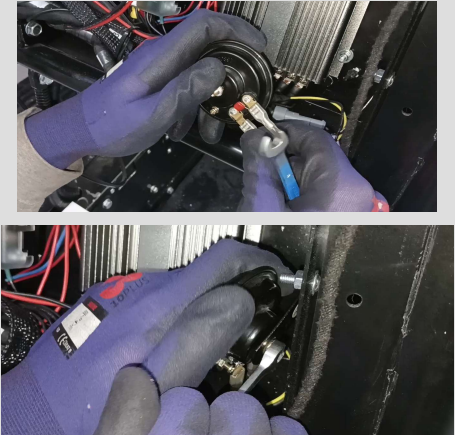
## REPAIR SHEET - Horn replacement

REASON:

|              |            |      |
|--------------|------------|------|
| OPERATOR     | WORKSHOP   | DATE |
| REGISTRATION | TIME 22min | COST |

| REQUIRED TOOLS                     |                                               |                                              |                                       | SAFETY                                 |  |
|------------------------------------|-----------------------------------------------|----------------------------------------------|---------------------------------------|----------------------------------------|--|
| <input type="checkbox"/> Allen key | <input type="checkbox"/> 10mm open-end wrench | <input type="checkbox"/> 8mm open-end wrench | <input type="checkbox"/> Safety shoes | <input type="checkbox"/> Safety gloves |  |
| <input type="checkbox"/>           | <input type="checkbox"/>                      | <input type="checkbox"/>                     | <input type="checkbox"/>              | <input type="checkbox"/>               |  |
| <input type="checkbox"/>           | <input type="checkbox"/>                      | <input type="checkbox"/>                     | <input type="checkbox"/>              | <input type="checkbox"/>               |  |
| <input type="checkbox"/>           | <input type="checkbox"/>                      | <input type="checkbox"/>                     | <input type="checkbox"/>              | <input type="checkbox"/>               |  |

|   | TOOLS                           | PROCESS                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | ASSEMBLY DRAWING                                                                     | ESTIMATED TIME |
|---|---------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|----------------|
| 1 | Allen key, 10mm open-end wrench | <p><b>Horn removal, case 1 (If the horn mounting bolt can be accessed through the space between the chassis and the dashboard):</b></p> <ol style="list-style-type: none"> <li>1- Remove the front bodywork (refer to the front bodywork replacement sheet).</li> <li>2- Using an Allen key and a 10 mm open-end wrench, remove the complete horn assembly together with its mounting bracket.</li> <li>3- Disconnect the electrical connectors and remove the horn.</li> </ol> |   | 11             |
|   |                                 | REMARKS                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                      | REAL TIME      |
| 2 | 8mm open-end wrench             | <p><b>Horn removal, case 2 (If the horn mounting bolt CANNOT be accessed through the space between the chassis and the dashboard):</b></p> <ol style="list-style-type: none"> <li>1- Remove the front bodywork (refer to the front bodywork replacement sheet).</li> <li>2- Using an 8 mm open-end wrench, remove the horn from its mounting bracket.</li> <li>3- Disconnect the electrical connectors and remove the horn.</li> </ol>                                          |  | 11             |
|   |                                 | REMARKS                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                      | REAL TIME      |

| TOOLS |                                 | PROCESS                                                                                                                                                                                                                                                                                                                                                                                                                                                 | ASSEMBLY DRAWING                                                                    | ESTIMATED TIME |
|-------|---------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|----------------|
| 3     | Allen key, 10mm open-end wrench | <p><b>Horn installation, case 1 (If the horn mounting bolt can be accessed through the space between the chassis and the dashboard):</b></p> <p>1- Connect the electrical connectors and position the horn in place.</p> <p>2- Using an Allen key and a 10 mm open-end wrench, install the complete horn assembly together with its mounting bracket.</p> <p>3- Install the front bodywork (refer to the plastic front bodywork replacement sheet).</p> |   | 11             |
|       |                                 | REMARKS                                                                                                                                                                                                                                                                                                                                                                                                                                                 | REAL TIME                                                                           |                |
|       |                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                     |                |
| 4     | 8mm open-end wrench             | <p><b>Horn installation, case 2 (If the horn mounting bolt CANNOT be accessed through the space between the chassis and the dashboard):</b></p> <p>1- Connect the electrical connectors and position the horn in place.</p> <p>2- Using an 8 mm open-end wrench, install the horn onto its mounting bracket.</p> <p>3- Install the front bodywork (refer to the front bodywork replacement sheet).</p>                                                  |  | 11             |
|       |                                 | REMARKS                                                                                                                                                                                                                                                                                                                                                                                                                                                 | REAL TIME                                                                           |                |
|       |                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                     |                |