

REPAIR SHEET - GAS SPRING REPLACEMENT

REASON:

OPERATOR	WORKSHOP	DATE
REGISTRATION	TIME 0h 3min	COST

TOOLS				SAFETY	
☐	Two 13mm open-end wrench	☐		☐	Safety gloves
☐		☐		☐	Steel toe-cap shoes
☐		☐		☐	
☐		☐		☐	
☐		☐		☐	

	TOOLS	PROCESS	ASSEMBLY DRAWING	ESTIMATED TIME
1	13mm open-end wrench	Removal of the door nut: 1- Using a 13 mm wrench, loosen the nut securing the gas spring.		0,5
	REMARKS			REAL TIME
2	13mm open-end wrench	Removal of the box nut: 1- Using a 13 mm wrench, loosen the nut securing the gas spring.		0,5
	REMARKS			REAL TIME
3		Installation of the new gas spring: 1- Install the gas strut on the tailgate and fit the nut to secure it in place.		0,5
	REMARKS			REAL TIME
4		Installation of the new gas spring: 1- Install the gas strut on the tailgate and fit the nut to secure it in place.		0,5
	REMARKS			REAL TIME
5	Two 13mm open-end wrench	Tightening of the gas spring: 1- Screw in the gas spring using two 13 mm wrenches. Turn the nut with one wrench while holding the gas spring bolt head with the second wrench. 2- Repeat the operation on the opposite side of the gas spring.		1
	REMARKS			REAL TIME

TOOLS		PROCESS	ASSEMBLY DRAWING	ESTIMATED TIME